



ZINC PHOSPHATE PRIMER

CODE:

ZPH

DESCRIPTION:

Dekade Zinc Phosphate Primer is ideal for use on iron and steel.

PRODUCT BENEFITS:

Good quality and excellent corrosion resistant metal primer.
Non-toxic. Quick drying. Ready for use.

SURFACE PREPARATION:

New Work:

Surfaces must be clean and dry. Mill scale must be removed by sandblasting to SA 2.5 Swedish Standard.
Surface rust must be removed by wire brushing.

SURFACE PREPARATION:

Previously painted surfaces:

Loose and flaking paint must be completely removed and bare exposed areas must be spot primed with Dekade Zinc Phosphate Primer.

GENERAL:

Do not leave for long periods before overcoating.
Do not apply to rusty unprepared metal surfaces.

APPLICATION:

Stir thoroughly with flat paddle before use. Ready for use by brush or roller.
Brush application preferred to ensure thorough wetting of surface. Clean up with Mineral Turpentine.

TECHNICAL DATA:

Type:	Alkyd based containing non-toxic, anti-corrosive pigments
Drying Time: (T)	4 Hours
@ 25°C (H):	16 Hours
Recoat:	16 Hours
Viscosity:	60 - 65 KU
SG:	1.31 - 1.33
Solids by Volume:	36 - 39%
Spread rate:	Approx. 10m ² /Lt
Solids by Mass:	68 - 70%
Flashpoint:	37°C
Recommended DFT:	30 - 40 micron
Colour Range:	Red Oxide
Pack Sizes:	500ml, 1lt, 5lt
Finish:	Semi-Matt

Health and Safety:

Refer to Material Safety Data Sheet