



TRADE RANGE

TECHNICAL
DATA SHEET

NACTM
NATAL
ASSOCIATED
CHEMICALS

SILK

CODE:

TDS01

DESCRIPTION:

A top quality, highly washable pure acrylic with a smooth silk finish.

PRODUCT BENEFITS:

Dries to a hard yet flexible silk finish that will withstand repeated washing. Designed to be used as an internal decorative finish for high traffic areas. Excellent stain removal properties.

SURFACE PREPARATION:

New Work:

1. Concrete and plaster surfaces must be primed with Masonry Primer.
2. Wooden surfaces must be primed with Wood Primer.
3. Metal surfaces must be primed with Rust & Metal Primer, excluding very smooth surfaces e.g. New Mild Steel, galvanising or aluminium which must be coated with Metal Etch Primer.
4. Cement tiles should be treated with Biocidal Wall Wash prior to application.

Previously Painted Surfaces:

Surfaces must be in sound condition. Loose and flaking paint must be removed. Old enamel or oil paints must be sanded and suitably primed. Chalky surfaces must be well brushed and sealed with Surface Conditioner.

GENERAL:

All substrates should be clean, dry, sound and free of grease and oils before painting. Hairline cracks, imperfections should be filled with a suitable Masonry Crack Filler and primed with Surface Conditioner, before application of the paint system.

APPLICATION:

Stir thoroughly with flat paddle before use. Ready for use by brush, roller or airless spray. Apply two coats. Clean up with water.

TECHNICAL DATA:

SG:	1.22 +/- 0.05
Drying Time: (T)	40 minutes
@ 25°C (H):	24 hours
Recoat:	2 hours
Finish:	Silk
Viscosity:	100 - 105 KU
Scrubs:	> 15 000
Solids Mass:	40 - 45%
Spread Rate:	7 - 9m ² /Lt depending on surface profile and porosity.
Flashpoint:	Non-flammable
Colour Range:	White, Pastel, Deep & Transparent Base
Pack Size:	5L & 20L

Health and Safety:

Refer to Material Safety Data Sheet

Note: Certain transparent colours may require a minimum of 3 coats to achieve total obliteration.