



SUPER GLOSS ENAMEL

CODE:

SGE

Description:

Premium quality, hard wearing gloss enamel for interior/exterior use. Recommended for the decoration and protection of interior/exterior surfaces where a high gloss and durable finish is required. Recommended for plaster, wood and metal that have been correctly primed.

Product Benefits:

Range of numerous attractive colours.
High gloss and excellent opacity. Extremely durable

SURFACE PREPARATION:

New Work:

GALVANISED IRON: Fabricators pre-treatment must be completely removed with Dekade Galvanised Iron Cleaner or Trade Degreaser. Prime with Dekade WB Galvanised Iron Primer.
NON-FERROUS METALS: Degrease and abrade lightly. Prime with Twin Pack Wash Primer and allow 2 hours to dry. **FERROUS METALS:** Loose surface rust to be removed by wire brushing. Mill scale must be removed by sandblasting to SA2 followed by 1-2 coats Zinc Phosphate Primer and Universal Undercoat, allowing 24 hours between coats.
CEMENT/PLASTER: Surfaces must be completely dry before applying Trade Plaster Primer and Universal Undercoat, allowing 24 hours between coats. **WOOD:** Timber to be primed with Dekade Pink Wood Primer and Universal Undercoat, allowing 24 hours between coats.

Previously Painted Surfaces:

Loose flaking paint and efflorescence must be completely removed. All bare exposed metal areas must be spot primed with the appropriate primer. Remove all surface rust and prime with 2 coats of Dekade Rust and Metal Primer. Gloss/Oil Surfaces to be thoroughly sanded and wiped down with a damp cloth. Apply 1 coat Universal Undercoat and allow 24 hours to dry. Chalky surfaces must be thoroughly sanded before applying 1 coat Surface Conditioner diluted 10% with Mineral Turpentine. Kitchen walls without exception to be washed down with sugar soap.

GENERAL:

Do not paint during cold and wet weather. Do not apply to unprimed surfaces. For bathroom application, allow a minimum of 24 hours drying with good ventilation.

APPLICATION:

Stir thoroughly with flat paddle before use. Ready for use by brush or mohair roller. Thin with Enamel Thinners for spraying only. Clean up with Mineral Turpentine or Dekade Trade Degreaser.

TECHNICAL DATA:

SG:	1.00 - 1.13
Viscosity:	65 - 70 KU
Drying Time: (T)	4 hours
@ 25°C (H):	24 hours
Recoat:	16 hours
Solid Mass:	48 - 52%
Finish:	High Gloss
Volume Solids:	32 - 35%
Spread rate:	Approx. 10 - 12m ² /Lt depending on surface profile and porosity.
Pack Sizes:	500ml, 1L, 5L & 20L
Flash Point:	37°C
VOC Level:	+/- 40g/L calculated

Health and Safety:

Refer to Material Safety Data Sheet