

CHEMCOAT

CODE:

ICH

Description:

A superior quality single pack Vinyl Etch Primer suitable for ferrous metals.

Product Benefits:

Designed as an etching primer with excellent adhesion and as a fast drying coating for mild steel surfaces - the protection of structural steel during fabrication. Suitable as a pre-treatment and blast primer.

SURFACE PREPARATION:

Surfaces must be free of rust, dirt, oil or grease.

MIXING RATIO:

30% Etch Primer Thinners to 16 - 18" F4

APPLICATION:

Dip or conventional spray.

FILM THICKNESS:

12 - 18 micron DFT.

TECHNICAL DATA:

Viscosity:	40 - 45" FC 4
Drying Time: (T)	30 minutes @ 25°C
@ 25°C (H):	1 hour
Force Dry:	10 minutes @ 50°C
Solid Mass:	+/- 17%
Volume Solids:	+/- 6%
Binder Type:	PVB / Phenolic
Spread rate:	8 - 10m ² /Lt
Colour Range:	White, Black, Red oxide, Grey, Ivory
Pack Size:	1LT, 5LT, 20LT, 200LT

Health and Safety:

Refer to Material Safety Data Sheet